

Position: CNC Machinists

Shift: 2nd shift - Monday - Thursday 3pm - 1am and includes a \$1.50 shift premium on top of your base rate. A 4 day work week with voluntary overtime when you want overtime!

Company: Millerbernd Manufacturing Company

Location: Winsted, MN

Apply online at: Millerberndmfg.com/careers

Position Overview

The Machinist is responsible for set ups, operating and monitoring CNC Vertical Turning Centers, Vertical and Horizontal Milling Centers and manual machining centers in the manufacture and production of various products in accordance with product specifications.

Essential Job Functions

- Basic skills of machining with the primary focus on a mill, lathe, manual and CNC equipment.
- Ability to use precision tools (e.g. calipers) to take accurate measurements
- Sets up and operates machine on trial run to verify accuracy of machine settings or programmed control data
- Starts and observes machine operation to detect malfunctions or out-of-tolerance machining, and adjusts machine controls or control media as required
- Confers with engineers, production personnel, programmers, or others to resolve machining or assembly problems
- Use crane, hoist, forklift or other material handling equipment to transport materials and product into and out of the work area as required
- Monitor the production board and internal paperwork from supervisor to perform tasks in the designated sequence
- Verify end parts are consistent with blue print specifications. Experience reading part prints, drawings and machining work orders
- Perform work at the appropriate pace to maintain quality and productivity requirements
- Ability to follow written and verbal instructions.
- Accurately label all parts for routing to next operation
- Troubleshoot machine issues and perform tool changes, tool wear offsets or change inserts
- Expresses logic in the determination of method / sequence of operations and selection of materials.
- Complete housekeeping, PM and daily inspections
- Complete set ups and teardowns

Knowledge, Experience, Skills, and Responsibilities

- Preferred candidates will have a technical degree or a minimum of 1 year experience in related area.

- Proficient knowledge in interpreting blueprints and mechanical drawings
- Proficiency in performing operations using CNC equipment
- Accurately use tape measure and precision measuring devices
- Ability to perform basic shop math functions
- Ability to solve practical problems and make decisions within a set of guidelines
- Ability to read and understand required internal manufacturing paperwork
- Ability to electronically record production information
- Work with others as part of a team
- Able to work under limited supervision using standardized practices and/or procedures
- Accept and apply on the job training to advance your skill level

What Makes Millerbernd Unique?

Monthly Incentives (celebrate reached goals), Recognition (achievement & performance), Branded Rewards (clothing, event tickets, etc.), Schedule Options (4-10's or weekend shifts), Seen and Heard, Welder Training (onsite and paid!), Growth Support (tuition reimbursement), and Profit Sharing Bonus.